



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3595-200-300
Job Sheet 169526



Part No: D3595-200-300

Job Qty: 8 ea

Part Name: Rubber Cushion 2.00" Wide X 3.00" Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/18/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Air Methods Corporation (CAMET01)

7301 South Peoria Street Englewood, CO, 80112 USA ph:(303) 792-7400

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		12/16/17	0.00	0.00	Start Up Waterjet		ac 17/12/13
100	Waterjet	8 pcs		12/18/17	0.01	0.09	Waterjet1		ac 17/12/13
110	QC	8 pcs		12/18/17	0.00	0.00	QC2 Waterjet-2		ac 17/12/13
120	QC	8 pcs		12/18/17	0.00	0.00	QC8-3		0.89 DAS
130	Packaging	8 pcs		12/18/17	0.00	0.00	Packaging3		smf 21
140	QC21-SA	8 Ea		12/18/17	0.00	0.00	QC21		st 041

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MNEO80S.125	0	229	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 11:11 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order: _____

Work Order: _____		DISPOSITION					
Part No. _____		Rework ☐					
NCR No. _____		Scrap ☐					
		Use-as-is ☐					
		Suspected Unapproved ☐					
Date: _____		Step #: _____					
Description Work Order Deviation							
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S021682 Rubber Cushion 2.00" Wide X 3.00" Long D3595 - 200 - 300 Start up Operation Mfg Date: 12/13/17 Job No: 169526 DART AEROSPACE PART NO: Revision: Operation: Change No:							
Root Cause							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Inc ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐				
Past Expiry Date ☐	Manufacturing Process ☐						
Misidentified ☐	Past Due ☐	OTHER: _____					
		Misaligned/off center ☐					
		Fit/Function ☐					
		Misread ☐					
		Turning Sequence ☐					
		Drawing ☐					
		Finish ☐					
		Misread ☐					
		Turning Sequence ☐					

Engineering ☐
Quality ☐
Other ☐

IRB (QSI042) Approval

Completed By

Hand / Supervisor
Signature Verification

A Coordinator
Approval

Wrong
Dimensions
or tolerance
effect
missing

